

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/237/15/2

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Hoedtke Kiel GmbH & Co. KG
Liebigstrasse 12-14
24145 Kiel
Germany

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the field of activity P

validity: 14.06.2021 until 28.05.2024

date of issue: 14.06.2021
File number: 8119116704
Customer number: TN4742

Lead auditor: Dipl.-Ing. (FH) BREMER

 Digitally
signed by
Rohardt Sven

Dipl.-Ing. (FH) ROHARDT
certification body



Scope of the certificate

TÜVNORD/15085/CL1/237/15/2

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	10.1 8.1	t = 2 - 30 mm t = 3 - 12 mm	FW FW
141	1.1 1.1 1.1/1.4 8.1	t = 2 - 4 mm t = 2 - 6 mm t = 1.6 - 6 mm t = 1 - 4 mm	BW FW BW BW
142	1.1	t = 2.5 - 5 mm	FW, fully mechanized

Area of Application:

- New build of parts for railway vehicles, without design

Responsible welding coordinator(s):

Ingo Frithjoff Schollbach, Level A (IWE)
[external]

born: ;

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Dirk Rohard, Level C (EWS)
Thomas Hempel, Level C (IWS)

born:

born:

Remarks:

The welding coordinators Ingo Frithjoff Schollbach, Dirk Rohard are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary:<https://www.tuev-nord.de/en/customer-login/digital-signature/>

