

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Hoedtke Kiel GmbH & Co. KG**

Liebigstrasse 12-14

24145 Kiel

GERMANY

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of parts for railway vehicles CL1, without design

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	10.1	t = 2 - 30 mm	FW
	8.1	t = 3 - 12 mm	FW
141	8.1	t = 1 - 4 mm	BW
	1.1	t = 2 - 4 mm	BW
	1.1	t = 2 - 6 mm	FW
142	1.1	t = 2.5 - 5 mm	FW 142-vollmech.

Responsible welding coordinator: Ingo (IWE) [external] born:

Deputy with equal rights: -

Deputy: see reverse

Certificate no.: TÜVNORD/15085/CL1/237/1A1/15

File reference: 8117025313 TN4742

Valid: from 22.08.2019 to 28.05.2021

Issued on: 22.08.2019

Auditor: WÄTKE

General regulations (see reverse)



Hoffmann
certification body

Certificate no.: TÜVNORD/15085/CL1/237/1A1/15

Comments:

Additional deputies:

- Thomas (IWS) born: _____
- Dirk I (welding specialist) born: _____

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.